


Quality Management System certified by TÜV SÜD Management Service GmbH / Certificate registration No. 12 100 8457 TMS
Environmental Management System certified by TÜV SÜD Management Service GmbH / Certificate registration No. 12 104 8457 TMS
OHSAS Management System certified by TÜV Rheinland Romania / Certificate registration No. TRR 126 20851

| | | | | | | | | | | | |
|--|--|---|--|--------------------------------------|--|--|--|------------------------------------|--|--------------------------------------|--|
| Manufacturer: ArcelorMittal Tubular Products Iasi S.A. Calea Chisinaului, 132, 700180 Iasi, Romania Phone: + 40 0232203105; + 40 0232203109 Fax: + 40 0232203300; + 40 0232203400 | | Customer: HUNGAROKOMPLEX K.ft. - DUNAI KIKOTO KFT/ II.RAKOCZI FERENC UTCA 175/ 1211 | | Contract No. KOM/22 | | Addendum No. 01 | | Order No. UNGARIA | | Destination UNGARIA | |
| INSPECTION CERTIFICATE Acc. EN 10204 – type 3.1 No. 321142/3 Date: 25.02.2022 Page 1/2 | | Transport: IS 60 TIT/IS 46 TIT | | 271146 A10 | |  ArcelorMittal | | | | | |
| Prime longitudinally welded steel tubes Steel P235TR1 Black plain ends cut on line Suitable for galvanizing Internal weld seam removed Direct welded | | 100% NDT on the weld seam, 100% NDT full body Marking on the pipes by painting: "ARCELORMITTAL IASI S.A. HEAT NO., LOT NO." | | EN 10217-1:2019 | | | | | | | |

| Description product | | | | | | | | | | | |
|---------------------|------|---------|---------|--|---------|------|-----------|--------|-----|-----------|---------|
| Nr Crt | Item | Lot CTC | Heat | Product | B01-B02 | B09 | Thickness | B10 | B11 | Deviation | |
| 1 | 8 | 22D95 | P134266 | EW STEEL PIPES P235TR1 EN 10217-1:2019 | 76,1 | 3,20 | 6000 | +50/-0 | 4 | 148 | 5106.00 |
| | | | | | | | | | | | 888.00 |

| Chemical Composition (%) | | | | | | | | | | | |
|--------------------------|------|------|---------|-------|---------|------|---------|-------------|-------|-----------|-----|
| Diameter (mm) | 76,1 | 3,20 | P235TR1 | 22D95 | P134266 | HEAT | Lot CTC | GRADE STEEL | STEEL | W.T. (mm) | B09 |
| | | | | | | | | | | | |

| Mechanical Test | | | | | | | | | | | |
|-----------------|------|------|---------|-------|---------|------|------------------------------|-----|-----|------------------|-------------|
| Diameter (mm) | 76,1 | 3,20 | P235TR1 | 22D95 | P134266 | Heat | Direction of the test pieces | C02 | C03 | Test temperature | Section mm² |
| | | | | | | | | | | | |

| Mechanical Test | | | | | | | | | | | |
|-----------------|------|------|---------|-------|---------|------|------------------------------|-----|-----|------------------|-------------|
| Diameter (mm) | 76,1 | 3,20 | P235TR1 | 22D95 | P134266 | Heat | Direction of the test pieces | C02 | C03 | Test temperature | Section mm² |
| | | | | | | | | | | | |


| Mechanical Test | | | | | | | | | | | |
|-----------------|------|------|---------|-------|---------|------|------------------------------|-----|-----|------------------|-------------|
| Diameter (mm) | 76,1 | 3,20 | P235TR1 | 22D95 | P134266 | Heat | Direction of the test pieces | C02 | C03 | Test temperature | Section mm² |
| | | | | | | | | | | | |

We state on our sole responsibility that the delivered product is in conformity with the order requirements.

Quality Director
Eng. I. Hrituleac



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|--|--|--|---|--|--|--|--|--|--|------------------------|--|
| Manufacturer: ArcelorMittal Tubular Products Iasi S.A. Calea Chisinaului, 132, 700180 Iasi, Romania Phone: + 40 0232203105; + 40 0232203109 Fax: + 40 0232203300; + 40 0232203400 | | | INSPECTION CERTIFICATE Acc. EN 10204 – type 3.1 No. 321142/3 Date: 25.02.2022 Page 2/2 | | | 271146 Transport: IS 60 TIT/IS 46 TIT | |  ArcelorMittal | | | |
| Customer: HUNGAROKOMPLEX K.ft. - DUNAI KIKOTO KFT/ II.RAKOCZI FERENC UTCA 175/ 1211 | | | A02 B03-B06 Prime longitudinally welded steel tubes Steel P235TR1 Black plain ends cut on line Suitable for galvanizing Internal weld seam removed Direct welded 100% NDT on the weld seam, 100% NDT full body Marking on the pipes by painting: "ARCELORMITTAL IASI S.A. HEAT NO., LOT NO. | | | A03 B12 Total weight kg 5 106.00 | | B08 Pieces 148 | | Bundles 4 | |
| Contract No. KOM/22 | | | A07 | | | Total Length: 888.00 meters | | Standard | | EN 10217-1:2019 | |
| Addendum No. 01 | | | | | | | | | | | |
| Order No. UNGARIA | | | | | | | | | | | |
| Destination | | | | | | | | | | | |

| Technological/Microstructure Test | | | | | | | | | | | | | | | |
|-----------------------------------|--|----------------------------|--|-----------------------|--|--------------------------|--|----------------------------------|--|-------------------------------|--|---------------------------------|--|----------------------------------|--|
| B09 Diameter (mm) | | B10 W.T. (mm) | | GRADE STEEL | | B07 Lot CTC | | C50 Flattening Test | | C51 Bending Test | | C52 Expanding Test | | C53 Stretching Test | |
| 76,1 | | 3.20 | | P235TR1 | | 22D95 | | P134266 | | Conformity | | - | | - | |

- Visual inspection: checked without any objection.
- Tolerances on dimensions and shape: pass; impact test - N/A
- Suitable for galvanizing - Conformity
- Internal seam removed - Conformity
- Leak tightness test acc. EN ISO 10893-1:2011 - Conformity

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